

双柱龙门卧式带锯床

Double-Column Horizontal Metal Band Sawing Machine Series

双柱龙门卧式带锯床系列为半自动、自动中、大型锯床，主要用于锯切各种黑色金属、有色金属、具有锯口窄、省料、节能、锯削精度高、操作方便、生产效率高等优点。

Double-Column Portal Horizontal Band-Sawing Machine series is a kind of large-and middle sized machine in automatic and semiautomatic mode widely used for cutting ferrous-and non-ferrous metals. It has the advantages of narrow sawing cut, material saving, energy saving, high sawing precision, convenient operation and high efficiency.



本机主要特点

Main features of the machine

- 液压控制锯切进给。
 - 高精度线性导轨导向, 锯切精度高。
 - 龙门式结构, 刚性好。
 - 双油缸控制, 进给平稳。
 - 机动送料辊道和承料辊道。
 - 可根据客户要求增加带锯条液压张紧、锯条过载保护和自动清屑装置。
- Hydraulic control of sawing/cutting feeding.
 - High-precise linear guiding with high sawing/cutting precision.
 - Portal structure with high rigidity.
 - Double oil cylinder control with stable feeding.
 - Mechanical feeding roller and receiving roller.
 - Hydraulic saw blade tensioning device, band saw overload protection device and automatic brushing away device can be add by customers requirement.

G42100



产品型号 Type	最大锯切规格 Max. Process Standard (mm)	锯切速度 Process Speed (M/min)	锯带规格 (mm) Saw Band Specification	机床总功率 Total Power of Machine Tool (KW)	工作夹压方式 Working Clamping Method	锯条张紧形式 Saw Blade Tensioning Form	外型尺寸 Size Of Outward (LxWxH)
G4255	方料(Square Material)550x550 圆料(Round Material)Φ550	30/50/65	41x1.25x6460	7.775	液压 Hydraulic	液压 Hydraulic	3030x1585x1990
G4265	方料(Square Material)650x650 圆料(Round Material)Φ650	20-80 有级变速 Step speed change	41x1.25x6860	7.775	液压 Hydraulic	液压 Hydraulic	3260x1700x2180
G4280	方料(Square Material)800x800 圆料(Round Material)Φ800	20-65 有级变速 Step speed change	67x1.6x8860	9.775	液压 Hydraulic	液压 Hydraulic	3760x1800x2400
G42100	方料(Square Material)1000x1000 圆料(Round Material)Φ1000	16-55 有级变速 Step speed change	67x1.6x10320	9.82	液压 Hydraulic	液压 Hydraulic	4845x1925x3255
G42120	方料(Square Material)1200x1200 圆料(Round Material)Φ1200	30/45/70	67x1.6x10800	14.15	液压 Hydraulic	液压 Hydraulic	3900x2160x3560
G42130	方料(Square Material)1300x1300 圆料(Round Material)Φ1300	15-55 有级变速 Step speed change	80x1.6x13065	15.12	液压 Hydraulic	液压 Hydraulic	5130x1925x3380
G42160	方料(Square Material)1600x1600 圆料(Round Material)Φ1600	16-55 有级变速 Step speed change	100x1.6x15400	19.12	液压 Hydraulic	液压 Hydraulic	6345x1925x3730
G42200	方料(Square Material)2000x2000 圆料(Round Material)Φ2000	16-55 有级变速 Step speed change	120x1.6x19450	27.12	液压 Hydraulic	液压 Hydraulic	8100x2790x5580